

**IN THE SPECIFICATION**

Please replace the paragraph on page 23 ll. 8-18 with the following paragraph:

By the same procedures as in Embodiment 1 and at the same blend ratio of Sample 2-7 shown in Table 2, carbonaceous refractory materials were produced, except the kinds of mixed Ti compounds, such as metal titanium, TiC,  $\text{TiC}_{0.7}\text{N}_{0.3}$ ,  $\text{TiC}_{0.3}\text{N}_{0.7}$  and TiN. The X-ray diffraction peak intensity ratio of the face (200) of the  $\text{Ti}_3\text{O}_5$  to the face (111) of the titanium carbide is shown in Table 3. All the particle diameters of metallic titanium and the Ti compounds were 7  $\mu\text{m}$ . The particle diameter of alumina was 2 to 3  $\mu\text{m}$ , while the particle diameter of metallic ~~silicene~~ silicon was 74  $\mu\text{m}$  or less. Herein, the mold size for forming the carbonaceous refractory materials was of 100  $\Phi$  x 130 mm, while the sample size was 20  $\Phi$  x 70 mm.